

# Certificate

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 640/A-21 0105.00

Name and address of the  
certificate holder: **Rattay Group GmbH  
In der Beckuhl 20  
46569 Hünxe  
Germany**

It is hereby certified that the manufacturer has furnished  
proof of the quality requirements according to the test basis.  
The mentioned company:

- operates a quality system which ensures that the  
manufacture and inspection of the products stated in our  
report, are in compliance with applicable technical  
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of  
welded products.

Test basis: **EN ISO 3834-2**


Audit report no.: 171/Schü/2024/027

Scope: **The scope of the inspection and other relevant data are  
given in the annex to the certificate.**

Manufacturing plant: See Annex 2

Validity: **This certificate is valid until 2027-10-07.**

Cologne, 2024-10-04

  
Dipl.-Ing. Achim Makowka  
Certification Body for welding manufacturers



TÜV Rheinland Industrie Service GmbH  
Certification Body for welding manufacturers  
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

# Annex

## to the certificate according to ISO 3834

Certificate no.: 01 240 640/A-21 0105/01

Name and address of the  
manufacturer:

**Rattay Group GmbH  
In der Beckuhl 20  
46569 Hünxe  
Germany**

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of  
- Pressure Equipment or parts for pressure equipment  
- Components for machine constructions

Welding process  
acc. EN ISO 4063:

135; 141; 142

Material group  
acc. CEN ISO/TR 15608:

1; 4; 5; 8

Responsible welding coordinator  
acc. EN ISO 14731:

Mr. Rene Wind; Level B

Substitute:

Mr. Fricz Miklos, Level B

Remarks:

This annex is only valid in combination with the ISO 3834  
certificate and does not replace the supporting documents  
required under the scope of regulated by law.

Cologne, October 4, 2024

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

# Annex 2

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 640/A-21 0105.00

Name and address of the  
certificate holder: **Rattay Group GmbH**  
**In der Beckuhl 20**  
**46569 Hünxe**  
**Germany**

Manufacturing plants: Rattay Group GmbH  
In der Beckuhl 20  
46569 Hünxe  
Germany

Rattay Metallschlauch und  
Kompensatorentechnik GmbH  
In der Beckuhl 20  
46569 Hünxe  
Germany

Rattay Hungaria Kft.  
Szekely Elek u. 13-15  
1151 Budapest  
Hungary

Rattay DK Aps.  
Energivej 20  
6700 Esbjerg  
Denmark

SFZ S. A. S  
a company of Rattay Group  
4 Rue d'Arsonval  
69680 Chassieu  
France

Cologne,  
2024-10-04



Dipl.-Ing. Achim Makowka

TÜV Rheinland Industrie Service GmbH  
Certification Body for welding manufacturers  
Am Grauen Stein, D-51105 Cologne



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